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# POWER DELIVERY SYSTEM Inventors: Tony Keane Dan Vona

#### FIELD OF THE INVENTION

The present invention relates to data measurement in a plasma chamber. More particularly, the present invention relates to the measurement of multiple variables of different frequencies in a plasma chamber.

#### BACKGROUND OF THE INVENTION

In conventional applications involving plasma generation, it is often necessary to monitor the voltage, current, and the phase entering a plasma chamber from a power generator. Moreover, many conventional plasma generation applications involve the use of two or more power generators, wherein the power generators generate power at different frequencies.

Typically, these conventional power generators will supply power at 2 MHz and 27 MHz.

In order to measure the voltage, current, and phase supplied to the chamber, it is often necessary to use a device known as a Radio Frequency (RF) probe. However, due to the size and cost of RF probes, it is desirable to use only one probe to measure the above parameters at different frequencies.

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## SUMMARY OF THE INVENTION

In a first embodiment of the invention, an apparatus for measuring the characteristics of radio frequency energy delivered in an industrial radio frequency processing system is disclosed. This apparatus comprises a plurality of generators for generating a plurality of power outputs onto a single transmission line at a plurality of frequencies, a detector for detecting the associated characteristics of the plurality of outputs, sensing the associated characteristics of a first generated output at a first frequency, alternating to a second frequency, and sensing the associated characteristics of the second generated output at the second frequency.

In a second embodiment of the present invention, a method for measuring characteristics of radio frequency energy delivered in an industrial radio frequency processing system is disclosed. This method comprises generating a first power output onto a transmission line at a first frequency, generating a second power output onto the transmission line at a second frequency, sensing the associated characteristics on the transmission line at the first frequency, switching to the second frequency, and sensing the associated characteristics on the transmission line at the second frequency using a common sensing means to sense said first frequency.

In a third embodiment of the present invention, an apparatus for measuring characteristics of radio frequency energy delivered in an industrial radio frequency processing system is disclosed. This apparatus comprises a plurality of generators for generating a plurality of power outputs onto a single

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transmission line, a plurality of tuners for tuning to a plurality of frequencies, and a detector for selecting one of the plurality of tuners and detecting the associated characteristics of the plurality of outputs at the frequency of the selected tuning means.

In a fourth embodiment of the present invention, a method for measuring characteristics of radio frequency energy delivered in an industrial radio frequency processing system is disclosed. This method comprises generating a first power output onto a transmission line at a first frequency, generating a second power output onto the transmission line at a second frequency, tuning a first tuner to the first frequency, tuning a second tuning means to the second frequency, selecting one of the tuning means, and sensing the associated characteristics on the transmission line at the frequency associated with the selected tuning means.

### BRIEF DESCRIPTION OF DRAWINGS

- FIG. 1 is a general block diagram of the present invention;
- FIG. 2 is a flow chart of the system present invention.
- FIG. 3 is a block diagram of a first alternative embodiment of the present invention; and
- FIG. 4 is a block diagram of a second alternative embodiment of the present invention.

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## **DETAILED DESCRIPTION**

Referring now to the drawings in detail, and initially to FIG. 1, an overview of the system configuration of a preferred embodiment in accordance with the present invention is depicted. The present invention may be used for measuring characteristics of radio frequency energy delivered in an industrial radio frequency processing system. In a preferred embodiment, it may be used in an industrial semi-conductor processing system, such as a plasma chamber. However, it may also be used in virtually any application that requires the measurement of radio frequency characteristics. For example, the present invention may also be used in the manufacture of optical disks.

The configuration shown in FIG. 1 preferably comprises a first generating means 100 for the output of power at a first frequency along an output path 165; a second generating means 110 for the output of power at a second frequency along a separate output path 160; a combining means 120, for combining the two output powers from paths 160 and 165; a detecting means 130 for detecting characteristics such as voltage, current and phase at a given frequency of the power output from the generating means, a storage means 180 and a computer 190 for receiving and storing data from the detecting means 130; and a plasma chamber 150. The generating means 100, 110, combining means 120, detecting means 130, storage means 180, computer 190, and plasma chamber 150 may be any conventional suitable commercially available component. For example, the generating means 100, 110 may be any suitable, commercially available radio frequency generator, such as an RF

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generator model number OEM-12b, available from ENI. The combining means 120 may be any suitable, commercially available electronic circuit capable of combining radio frequency energy at multiple frequencies onto a single power line. For example, commercially available high pass/low pass combination filters may be used. The storage means 180 may be any magnetic, optical (such as a DVD-ram or CDR), semiconductor or other type of conventional storage device that is capable of storing data output from the detecting means 130. Likewise, the computer 190 may be any commercially available computer capable of interfacing with the detecting means 130. Moreover, the storage means 180 and computer means 190 may be individual units, such as a disk array connected to a computer, or may be a single unit, such as a computer with acceptable storage media. The detecting means may be a V/I-probe, available from ENI. The plasma chamber 150 may be any suitable, commercially available plasma chamber, such as those available from Lam Research, or Applied Materials. The transmission means 170 may be any suitable means for transmitting the power output from the generating means,

As noted above, although multiple frequencies are present on the transmission means 170, it would be desirable to detect the phase, voltage, and current supplied to the plasma chamber using only one RF probe.

and may be, for example, a power line or 50 ohm coaxial cable.

Accordingly, the method depicted in FIG. 2 allows a single detecting means 130 of FIG. 1 to measure voltage, current, and phase at more than one frequency. It preferably accomplishes this by measuring the voltage, current,

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and phase at a first frequency, storing this data onto the storage means 180, switching the frequency of the common detecting means 130 to a second frequency, measuring the voltage, current, and phase at the second frequency, and storing that data on the storage means 180. When it is desired to collect data at more than two frequencies, the present method will cycle throughout all of the frequencies of interest.

As depicted in FIG. 2, the presently preferred method of the present invention comprises several steps. First, at step 200, the data is detected from the detecting means 130 at a first frequency. This data may be any data associated with the RF energy being supplied to the plasma chamber 150. For example, this data may comprise the supplied voltage, current, and phase.

Next, at step 210, this data is transmitted from the detecting means 130 to a storage means 180. More specifically, when a V/I probe is used, the data is first stored in Ram local to the V/I probe's analysis electronics, and then transmitted to storage means 180 through a serial link. Depending on the size of the Ram present in the V/I probe, this may occur during or after the acquisition of other frequencies. At step 220, the transmitted data is stored on the storage means 180 interfaced to the detecting means 130, for use by the computer 190.

Next, at step 230, the detecting means 130 is switched to a second frequency, and the process is repeated by returning to step 200. The data received at the second frequency is stored in a second memory location of the storage means 180 and detecting means 130 is again switched back to the first

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frequency. As mentioned above, when it is desired to collect data at more than two frequencies, the present method will cycle throughout all the frequencies of interest before returning to the first.

The stored data points may then be plotted or displayed on the computer 190, or another conventional computer (not shown), conventionally connected to the system of the present invention. This method allows a single detecting means 130 to effectively monitor current, voltage, and phase at two different frequencies, without the need for a separate detection means for each frequency.

Turning now to FIG. 3, an alternative embodiment of the present invention is shown. In this embodiment, a plurality of generating means 300, 310, and 315 feeds the combining means 320. In this embodiment, the detecting means 330 measures data associated with the RF energy supplied to the plasma chamber 350 at a first frequency. This data may comprise the supplied voltage, current, and phase. This data is stored, and the detecting means 330 is switched to a second frequency. This is repeated until all the frequencies are cycled through, at which point the detecting means 330 is switched back to the first frequency.

This method may also be used in a situation where it is desired to collect data at different harmonics of the base frequency. Accordingly, the detecting means may actually be detecting data associated with the RF energy supplied to the plasma chamber at many more frequencies than is being generated by the generating means 300, 310, 315. For example, if there are only two

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fundamental frequencies being generated, i.e., 2 MHz and 27 MHz, it may also be desirable to detect data at harmonics of the generated frequencies, such as 4 MHz, 8 MHz, 54 MHz, and 81 MHz.

FIG. 4 depicts yet another embodiment of the present invention. In this embodiment, multiple tuning means 431, 432, and 433 are used in conjunction with the single detecting means 430. Although three tuning means are depicted, any number of tuning means may be used in this embodiment. For each generating means 400, 415, 410 present, or for each frequency data is to be collected at, a tuning means 431, 432, 433 is attached to the line 470. Each of these tuning means is tuned to a frequency that a generating means is operating at, or a frequency that data is to be collected at. In order to detect data at a specific frequency, the detecting means 430 switches to the desired tuning means.

Similarly, in yet another embodiment of the invention, any number of tuning means are used in conjunction with any number of generating means. The tuning means may then be tuned to any desired frequency. For example, the tuning means may be tuned to the harmonics of any of the frequencies generated by the generating means. For example, if there are only two frequencies being generated, i.e., 2 MHz and 27 MHz, it may also be desirable to detect data at harmonics of the generated frequencies, such as 4 MHz, 8 MHz, 54 MHz, and 81 MHz.

While the invention has been described in respect to the above embodiments of the invention, it should be understood that the invention is

not limited to these precise embodiments. Rather, many modifications and variations will present themselves to persons skilled in the art without departing from the scope and spirit of the inventions, which is derived in the appended claims.